TITLE	DESIGN ORGN	DATE	PAGE	PRE RELEASE NO.	REV
		830302	3	H02707 PL4175650	A

CONTRACT NUMBER | AUTHORITY | CODE IDENT 06887 | TYPE | CCA/CI NO. IDENT

ENGINEERING PARTS LIST

ITEM NO.	LOCATION SH	LOCATION ZONE	QUANTITY PER ASSEMBLY	UNIT OF MEAS	CODE IDENT	PART/DOCUMENT NUMBER	SEQ. NO.	CCA/CI NO. IDENT	DESCRIPTION	LC	REFERENCE DESIGNATION/ MATERIAL/NOTES	NOTE ITEM NO.

DIFFERENCES LISTING

	IS QTY		WAS QTY					
C201	003		003	AR	LAC37-4462-0100	COATING		N01
C201	501	AR	501		LAC37-4462-0100			
C202	001		001	AR	LAC37-4462-0200	COATING,WHITE		N02
C202	501	AR	501		LAC37-4462-0200			
C504	001		001	X	LAC3577-010102	COATING	APPLY PER	
C504	003		003	X	LAC3577-010102			
C504	501	X	501		LAC3577-010102			

A AA REVISION RECORD.
A AB REVISION A - REVISED ITEMS 201,202,504 AND NOTE 01.
I01A *LOCAL NOTE: APPLY ITEM 201 ON THIS SIDE OF PART ALL OVER PER ITEM 504.
W01A LOCAL NOTE: APPLY ITEM 201 ON THIS SIDE OF PART ALL OVER PER TIEM 054.

PREPARED BY	DATE	APPROVAL	DATE	APPROVAL	DATE
CHECKED BY OFL	DATE	APPROVAL	DATE	APPROVAL	DATE

FORM LMSC 2542 F-7 ABBREVIATIONS: LC=EN LIFE CODE; SEQ. NO.=SEQUENCE NUMBER; ORGN=ORGANIZATION LOCKHEED MISSILES & SPACE COMPANY, INC.

LAST PAGE - TOTAL PAGES THIS LIST 3

TITLE	DESIGN ORGN	DATE	PAGE	PRE RELEASE NO.	REV
		830302	2	H02707 PL4175650	A

CONTRACT NUMBER | AUTHORITY | CODE IDENT 06887 | TYPE | CCA/CI NO. IDENT

ENGINEERING PARTS LIST

ITEM NO.	LOCATION SH	LOCATION ZONE	QUANTITY PER ASSEMBLY	UNIT OF MEAS	CODE IDENT	PART/DOCUMENT NUMBER	SEQ. NO.	CCA/CI NO. IDENT	DESCRIPTION	LC	REFERENCE DESIGNATION/ MATERIAL/NOTES	NOTE ITEM NO.

NOTE NOTE TEXT
(CONTINUED)
03F TO DRY 20-30 MINUTES PRIOR TO ADHESIVE APPLICATION.

97A AN * PRECEDING THE REF/DESIGNATION/NOTES' FIELD DENOTES A COMPUTER GENERATED NOTE/INFORMATION. A94

ZZA NUMERICS IN THE EPL SEQ COLUMN INDICATE PART NUMBER REPEATABILITY SEQUENCE NUMBERS. REVISION LISTING CAPABILITY HAS BEEN DELETED. A97

PREPARED BY	DATE	APPROVAL	DATE	APPROVAL	DATE
CHECKED BY OFL	DATE	APPROVAL	DATE	APPROVAL	DATE

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(12)

TITLE	DESIGN ORGN	DATE	PAGE	PRE RELEASE NO.	REV
BERTHING TARGET-FSS, CCTV	62-32	830302	1	H02707 PL4175650	A

CONTRACT NUMBER NAS8-32697 | AUTHORITY FLMVK01601701X | CODE IDENT 06887 | TYPE | CCA/CI NO. IDENT | LIAISON

ENGINEERING PARTS LIST

ITEM NO.	LOCATION SH	LOCATION ZONE	QUANTITY PER ASSEMBLY 001	003	501	UNIT OF MEAS	CODE IDENT	PART/DOCUMENT NUMBER	SEQ. NO.	CCA/CI NO. IDENT	DESCRIPTION	LC	REFERENCE DESIGNATION/ MATERIAL/NOTES	NOTE ITEM NO.
001					1			4175650-001			BERTHING TARGET			N03
002					4			4175650-003			SPACER			N03
200			AR				81348	QQA250/11			AL ALLOY		.063 SHT 6061-T6 AL	
201					AR			LAC37-4462-0100			COATING			N01
202					AR			LAC37-4462-0200			COATING,WHITE			N02
203				AR				MILP15035			PHENOLIC SH		.125 SHEET COTTON FABRIC TYPE FBM	
400			X	X	X			1421331			STD PRACT		*DWG PRAC & STD.DEF	
500			X	X				LAC3601			DIM/TOL MACH		*MACHINE PER	
501			X	X	X			LAC3575-011998			MARKING METHOD		*MARK PART NO. PER	
502			X	X	X			LAC0170-000000			CLEANING METHOD		*CLEAN PER	
503					X			LAC1001			PROTECT. PKG.		*PROTECT PER	
504					X			LAC3577-010102			COATING		APPLY PER	
505					X			LAC3013-040800			NON-STRL BOND		*BOND PER	N03

NOTE NOTE TEXT
AA REVISION RECORD.
B REVISION A - REVISED ITEMS 201,202,504 AND NOTE 01.

01A LOCAL NOTE: APPLY ITEM 201 ON THIS SIDE OF PART ALL OVER PER ITEM 504.

02A LOCAL NOTE: APPLY ITEM 202 OVER ITEM 201 PER ITEM 504, TO PRODUCE PATTERN SHOWN
B STRIPE WITH LAC37-4462-0200 MIXED WITH FLATTING AGENT AS FOLLOWS:
C USE EQUAL VOLUMES OF CHEMGLAZE FLATTING AGENT A170, ENGINEERING SUPPLIED, AND
D CHEMGLAZE WHITE PAINT PER LAC37-4462-0200. THROUGHLY MIX ALL CONSTITUENTS
E PRIOR TO AND AFTER COMBINATION.

03A LOCAL NOTE: BOND ITEM 002 TO ITEM 001 PER ITEM 505 EXCPET AS FOLLOWS:
B A. ALUMINUM SURFACE PREPARATION. PREPARE THE SURFACES TO BE BONDED BY SOLVENT
C WIPING WITH MEK AND ABRADING WITH 220 OR FINER GRIT ALUMINUM OXIDE PAPER.
D REPEAT ONE OR MORE TIMES AS REQUIRED. THEN SOLVENT WIPE THOROUGHLY TO
E REMOVE ALL RESIDUE. SURFACE COATING ON ALUMINUM MUST BE REMOVED. ALLOW
(NOTE CONTINUED NEXT PAGE)

PREPARED BY	DATE	APPROVAL	DATE	APPROVAL	DATE
L. N. [illegible]	3-3-83	Jim Ouet 7134	3-3-83	B.D. Smith 62-41	3-9-83
CHECKED BY OFL [illegible]	DATE 03-03	APPROVAL Henry A. Ford	DATE 3-9-83	APPROVAL [illegible]	DATE 3-10-83

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